Groups of manual crimp presses share a pull tester station

- As a final step in the setup validation process at the manual crimp press the MPN 100 touch screen requests the operator to perform a pull test.

- The operator moves to the MPN Pull Tester Station with samples and presses start on the touch screen.

- The touch screen requests the operator to scan worker ID number and make a pull test.

- The pull force curve is displayed in real time.

- When the pull test is completed the result is compared to the spec stored in the server PC and a clear judgment is made OK or not.

- If the pull test result is OK the setup validation is complete and the Crimp Force Monitor (CFM) automatically goes in the teach mode.